

# IMAX XTRA EL

940kW

2 YEAR WARRANTY\*



The Imax Xtra EL range of condensing boilers is available in 10 models with outputs from 320 to 1240kW. Suitable for floor standing applications in either single or multiple installations.

### **FEATURES & BENEFITS**

- Simple control interface with large backlit display
- Volt free contacts
- 0-10V BMS operation standard
- Robust aluminium silicon alloy heat exchanger
- Suitable for single or multiple installations

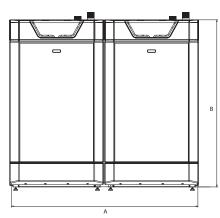
- Up to 109.8% part load at 30% output
- NOx <40mg/kWh
- Natural Gas
- Building Regulation Part L2 compliant

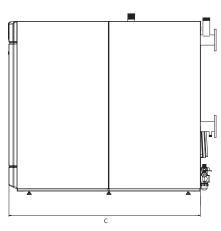
## **DIMENSIONS & CLEARANCES**

BOILER	DIM A	DIM B	DIM C
940	1674	1567	1685

The following minimum clearances must be maintained for operation and servicing:







# **IMAX XTRA EL 940kW**

# **TECHNICAL SPECIFICATIONS**



Dry Weight	KG	1008
Boiler Dimensions	mm	1567 (H)x 1674 (W)x 1685 (D)
Boiler Clearances	mm	Front: 700 Left Side: 700 Right Side: 700 Top: 700 Rear: 1000
Seasonal Efficiency (Building Regs L2)	%	96.9
Min/Max Gas pressure (Nat Gas)	mbar	15-20
BURNER PRE MIX		
Fuel	(Type G20)	Natural Gas
Fuel Consumption (Nat Gas)	m³/h	94.8
Flame Protection		Ionisation
Ignition		Spark
Boiler Output (Mean 70°C)	kW	170.4-877.2
Boiler Output (Mean 40°C)	kW	191.2-951.6
Boiler Input (Gross cv)	kW	993.6
Gas Inlet Size		2 x G2"
NOx Rating/emissions at 0% O <sub>2</sub>	mg/kWh	Class 6 (35.8)
HYDRAULICS		
Hydraulic Resistance (11°C ΔT)	mbar	330
Hydraulic Resistance (20°C ΔT)	mbar	98.7
Nominal Flow Rate (11°C ΔT)	l/s	20.4
Nominal Flow Rate (20°C ΔT)	I/s	11.2
Min Flow Rate (20°C ΔT) (MAX MOD)	I/s	2.24
Min Flow Temperature	°C	30
Max Flow Temperature	°C	90
Min Working Pressure	bar	1
Max Working Pressure	bar	6
Max Static Head Of Water	metres	61

FLUE/AIR INLET		
Flue Size	mm	300
Flue Gas Volume	m³/h	1388
Min-Max Flue Gas Temperature 80/60	°C	50-63
Max Flue Resistance	Pa	100
ELECTRICAL		
Electrical Supply		230/240V 50Hz 1 Ph
Current (Max No Pump)	amp	2 x 2.91
Power Consumption	watt	1340
Modulating Input	V/dc	0-10V
Fuse Rating	amp	2 x 7
Controls Voltage	V	24 or 240
Insulation Class IP		IP20
CONTROL OPERATION		
On/Off 0-10V DC	Yes	
OpenTherm		Yes
High Limit Protection		Yes
Low Water Protection		Yes
Volt Free Common Alarm	Yes	
Boiler Run Indication		Yes
OPTIONAL EXTRAS		
Modulating Sequencer Kit, including DH Plant Room Sensor Kit, 6 Zone Expansion	Yes	
Programmable Room Thermostat Kits	Yes	
Outside Sensor Kit	Yes	
DHW Tank Sensor Kit	Yes	
Safety Interlock Kit	Yes	
BACNet Gateway Kit	Yes	
LONWorks Gateway Kit	Yes	
MODBus Gateway Kit	Yes	
Remote Access Kit	Yes	
Sealed System Services Flow Manifold K	Yes	
Inlet Air Filter Kit	Yes	
Condensate Pump Kit	Yes	
Room Sealed Air Duct Kit	Yes	
Header Kit (flow/return)	Yes	



Condensate Connection

High Limit Set Point

Flow & Return Size

Water Content



21.5 x 2

2 x G3"

118.6

100 flow, 100

return 105 H/Ex

mm

litres



Header Kit (gas)

Header Kit (air)





Yes

Yes

\*2 year warranty subject to Terms and Conditions. 2 years parts and labour warranty available subject to being commissioned by Ideal Boilers.

**GET A QUOTE** 

W: IDEALCOMMERCIALBOILERS.COM E: commercial@idealboilers.com T: 0844 5436060

## **IMAX XTRA EL 940kW**

# SUGGESTED ENGINEERING SPECIFICATION



#### **OVERVIEW**

The boilers must be fully automatically controlled, floor standing, fanned, super-efficient condensing appliances utilising an aluminium silicon alloy heat exchanger and be suitable for connection to fully pumped open vented or sealed water systems.

#### CONTROLS

The condensing boilers must have connectivity for all common types of BMS integration including 0-10v, volt free and OpenTherm connections. Additional modules may be used for BACnet, LONWorks and MODBus gateways. Where no BMS is present a modulating sequencer must be available.

The boiler must be fully modulating with a 5:1 turndown ratio and include control features enabling set point adjustment, heating circuit control of one constant temperature and one DHW circuit or 2 constant temperature circuits, and safety lock out parameters including fault diagnosis for both boiler and external components such as sensors or pumps.

Boiler capabilities must include, with the use of external components, frost protection, weather or room compensation and system pump control.

#### FLUE

The condensing boilers must be suitable for use with a room sealed flue or open flue applications including C13, C33 and B23 classifications. The flue outlet and air inlet must be situated at the rear of the boiler.

## **HYDRAULIC**

The condensing boiler must be suitable for connection to fully pumped open vented or sealed water systems. All hydraulic connections including flow return and condensate drain must be located on the rear of the boiler. Hydraulic connections must be uniform across the outputs available in the range to ensure ease of installation and maintenance.

The boiler must have a maximum operating pressure of 6 bar and be suitable for heating and indirect hot water systems.

#### **DIMENSIONS**

The condensing boiler must fit within maximum permitted floor space of 1.41m<sup>2</sup> (320 – 620kW models) or 2.82m<sup>2</sup> (715 – 1240kW models).

#### **MOUNTING / POSITIONING**

The condensing boilers will be floor standing.

#### **EFFICIENCY**

The condensing boilers are capable of high seasonal efficiencies with a minimum requirement of 96.8% and low NOx emissions no greater than 38.7mg/kWH.

#### **APPROVALS**

The boilers must be tested and certified by BSI to EN 15502 for use with Natural Gas.

Boilers are certified to meet the requirements of the EC Gas Appliance Directive, Boiler Efficiency Directive, EMC and Low Voltage Directive.

The manufacturer must be ISO 9001 accredited.

#### **SPECIFICATION**

The boiler will be capable of flow rates for common systems using 11°C to 20°C temperature differentials.

#### SOURCING

The condensing boiler must be manufactured or finally assembled in the United Kingdom.

#### WARRANTY

The boiler must be available with a 2 year warranty.

